

Order 11943



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

# D3914-041 Job Sheet 188901



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

**Note:** DWG D4020 REV A SHEET 2, D3914 REV D SHEETS 1,2,3 IPP Rev:A new issue DD 10.03.19 verified by:EC  
IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 13.03.14 AS PER DWG REV.pc1 DD  
VERF:JLM IPP REV:D 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 1 Ea  | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Start Up Large Fab-5  |           | CPC              |
| 100   | Large Fab          | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 6.67    | Large Fab 1           |           | GPC              |
| 110   | QC                 | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC9                   |           | JJ               |
| 120   | QC                 | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC5                   |           | JJ               |
| 130   | Powdercoat         | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.40    | Powdercoat4           |           | DEB 19-02-06     |
| 135   | QC                 | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC3                   |           | JJ 19-2-7        |
| 140   | HandFinish         | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.80    | HandFinish3           |           | JJ 19-2-7        |
| 150   | QC                 | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC3                   |           | DAS 21           |
| 160   | Packaging          | 1 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Packaging3-2          |           | 9-89 FEB 07 2019 |
| 170   | QC21-SA            | 1 Ea  | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC21                  |           | DAS FEB 07 2019  |

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg  
Descriptions: D3914 \*\*\*Visual inspect before welding mesh\*\*\* 3- tack weld mesh on basket as per dwg D3914 \*\*\*Cut out mesh where  
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label  
plate before tacking mesh\*\*\*

130 - \*\*\* mask sides of hinge prior to powdercoat\*\*\* START: 125 TEMP: 320° FINISH: 125

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg \*\*\*Mask  
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

## Job BOM

| Part / Item | Component Name                     | Quantity       | Operation             | Container |
|-------------|------------------------------------|----------------|-----------------------|-----------|
| D2581 ✓     | Mounting Bracket                   | 2 pcs (2 ea) ✓ | 90-Start up Operation | 5143339   |
| D3914-1 ✓   | Rib                                | 2 pcs (2 ea) ✓ | 90-Start up Operation | 5145084   |
| D3914-7 ✓   | Rib                                | 2 pcs (2 ea) ✓ | 90-Start up Operation | 5139826   |
| D4016-3 ✓   | Hinge Half, Lid                    | 3 pcs (3 ea) ✓ | 90-Start up Operation | 5110937   |
| D4018-5 ✓   | Rib                                | 9 pcs (9 ea) ✓ | 90-Start up Operation | 5143334   |
| D4020-5 ✓   | Mesh (350 Basket Long, Lid)        | 1 pcs (1 ea) ✓ | 90-Start up Operation | 5137016   |
| D4021-3 ✓   | Data Plate                         | 1 pcs (1 ea) ✓ | 90-Start up Operation | 5114284   |
| D4035-043 ✓ | Lid Rib Assembly, Aft (350 Basket) | 2 pcs (2 ea) ✓ | 90-Start up Operation | 5145630   |

007862

DAS  
15  
9-89

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | D2581          | 2        | 63        | 0         |
|                                    | D3914-1        | 2        | 12        | 0         |
|                                    | D3914-7        | 2        | 14        | 0         |
|                                    | D4016-3        | 3        | 174       | 0         |
|                                    | D4018-5        | 9        | 48        | 0         |
|                                    | D4020-5        | 1        | 5         | 0         |
|                                    | D4021-3        | 1        | 10        | 0         |
|                                    | D4035-043      | 2        | 8         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 1/16/19 1:00 PM Dart.Macdonald.Dara



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1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S149955



Part: D3914-041

Job No: 188901

Serial No/Batch: S149955

Revision: A/D

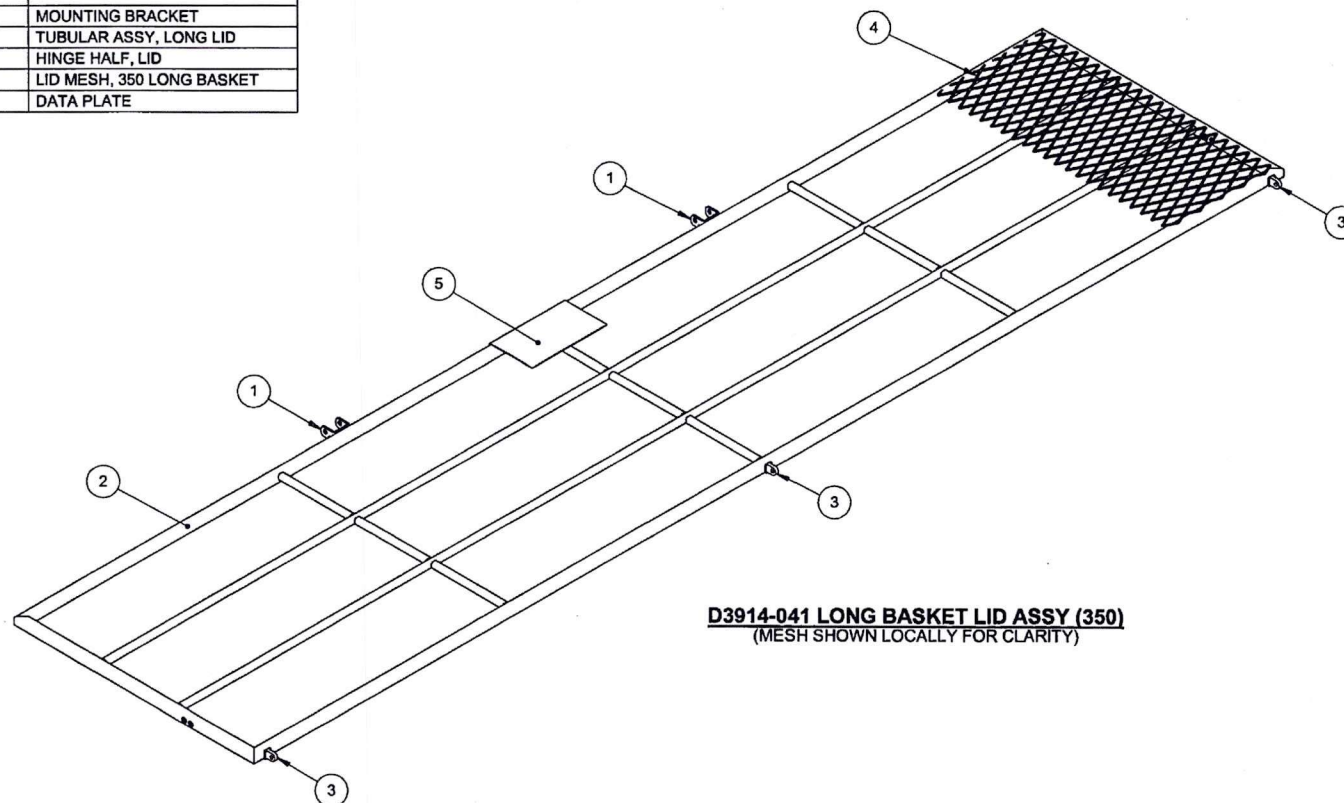
Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/31/19

| ITEM | QTY<br>-041 | P/N       | DESCRIPTION                |
|------|-------------|-----------|----------------------------|
|      | X           | D3914-041 | LONG BASKET LID ASSY (350) |
| 1    | 2           | D2581     | MOUNTING BRACKET           |
| 2    | 1           | D3914-101 | TUBULAR ASSY, LONG LID     |
| 3    | 3           | D4016-3   | HINGE HALF, LID            |
| 4    | 1           | D4020-5   | LID MESH, 350 LONG BASKET  |
| 5    | 1           | D4021-3   | DATA PLATE                 |



**D3914-041 LONG BASKET LID ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

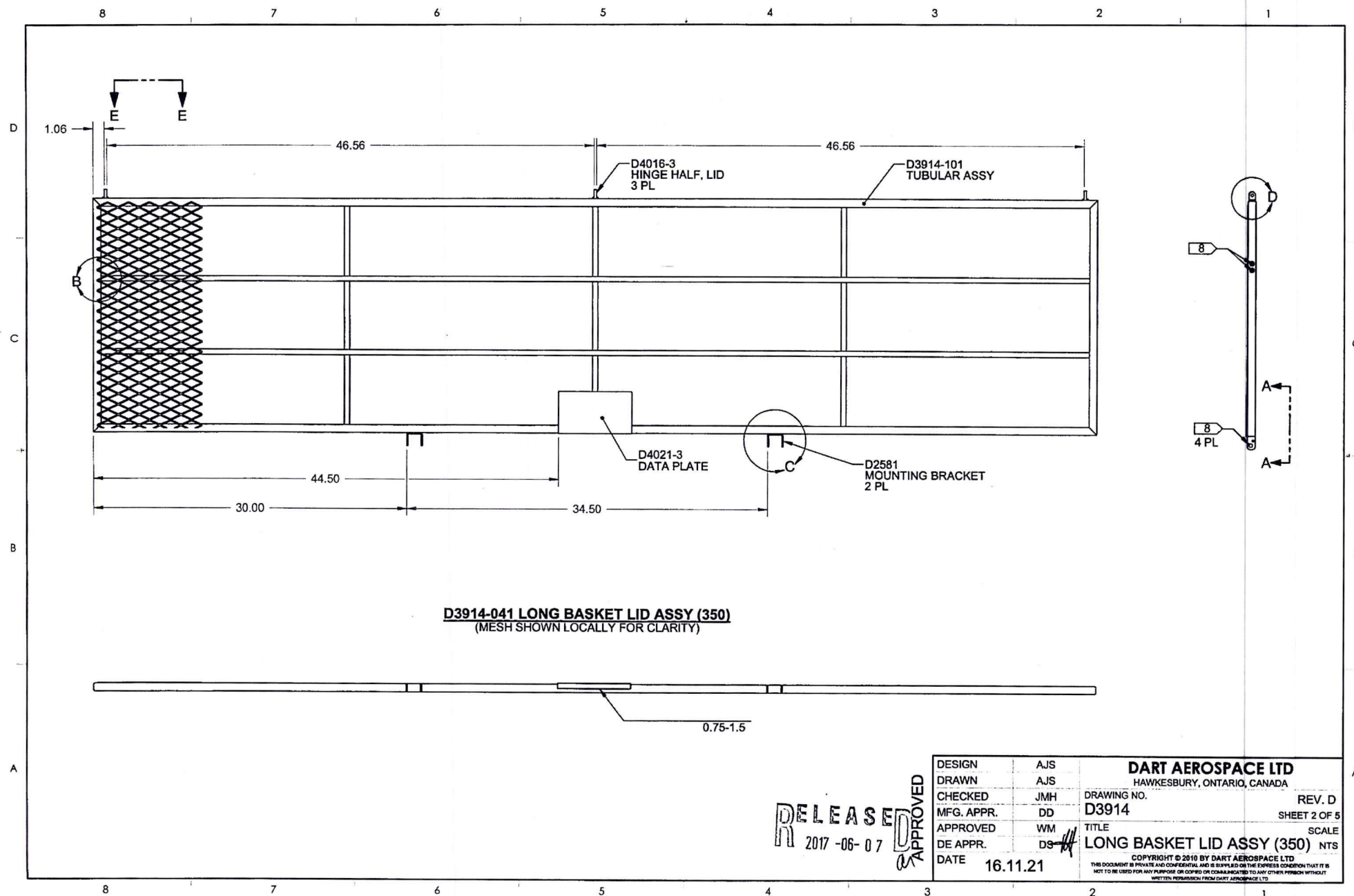
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT TO OUTSIDE SURFACE OF MESH PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: SCRIBE DART P/N AND B/N USING 0.13 (MINIMUM) HIGH LETTERING PER QSI 044 6.4
- 7) WEIGHT: 22.35 lbs APPROX
- 8) MASK HOLES PRIOR TO FINISHING
- 9) WELD PER DART QSI 004
- 10) MASK THIS AREA PRIOR TO FINISH

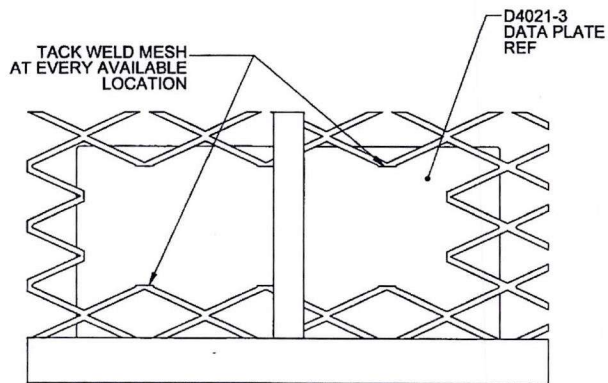
RELEASED  
2017-06-07  
EN 17-580

APPROVED

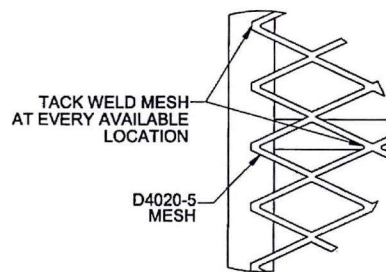
|            |                                                                                                                                         |                                                                                                                                                                                                                                                                                           |              |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| D          | SHEET 1: UPDATED NOTE 6 ADDED NOTE 10. D2728-3 DELETED. SHEET 2: SECTION AND VIEW LETTERS UPDATED. ADDED VIEW E-E. (PAR15-418)          | AJS                                                                                                                                                                                                                                                                                       | 16.11.21     |
| C          | REFER TO SHEET 3 D4035-041 DELETED AND REPLACED BY D4035-043. REASON: PROPARM NO LONGER OFFERED.                                        | AJS                                                                                                                                                                                                                                                                                       | 13.03.13     |
| B          | REMOVED D4086-210. UPDATED DETAIL F ACCORDINGLY (A3-2). REASON: NOW INSTALLED BY OPERATORS PER D350-607-2 REV. C AND D350-607-3 REV. A. | MB                                                                                                                                                                                                                                                                                        | 10.08.05     |
| A          | NEW ISSUE                                                                                                                               | JPH                                                                                                                                                                                                                                                                                       | 10.03.16     |
| REV.       | DESCRIPTION                                                                                                                             | BY                                                                                                                                                                                                                                                                                        | DATE         |
| DESIGN     | AJS                                                                                                                                     | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                  |              |
| DRAWN      | AJS                                                                                                                                     |                                                                                                                                                                                                                                                                                           |              |
| CHECKED    | JMH                                                                                                                                     | DRAWING NO.                                                                                                                                                                                                                                                                               | REV. D       |
| MFG. APPR. | DD                                                                                                                                      | <b>D3914</b>                                                                                                                                                                                                                                                                              | SHEET 1 OF 5 |
| APPROVED   | WM                                                                                                                                      | TITLE                                                                                                                                                                                                                                                                                     | SCALE        |
| DE APPR.   | DS                                                                                                                                      | <b>LONG BASKET LID ASSY (350)</b>                                                                                                                                                                                                                                                         | NTS          |
| DATE       | 16.11.21                                                                                                                                | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD<br/> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |



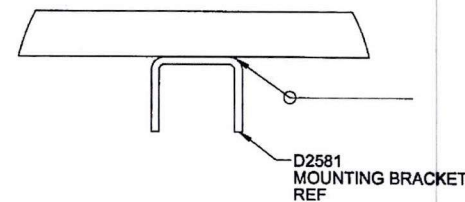




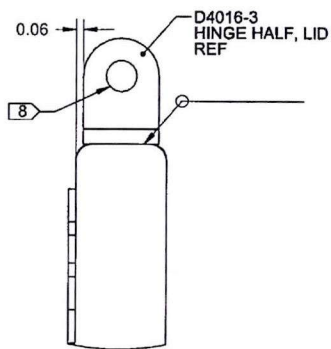
**VIEW A-A**  
SCALE 4X



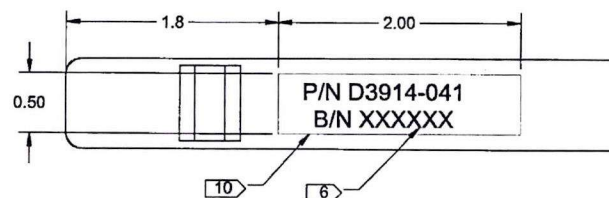
**DETAIL B**  
SCALE 4X



**DETAIL C**  
SCALE 4X  
2 PL



**DETAIL D**  
SCALE 8X  
3 PL



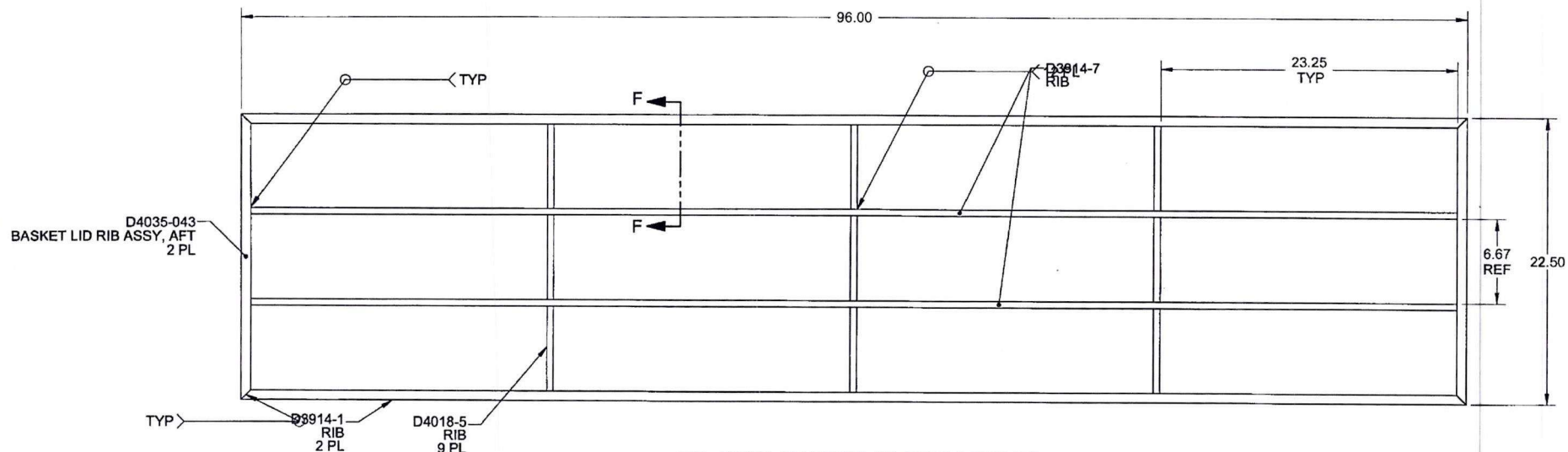
**VIEW E-E**  
SCALE 8X

|                                                                                                                                                                                                                                |          |                                        |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                         | AJS      | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                                          | AJS      | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                                        | JMH      | DRAWING NO.                            | REV. D       |
| MFG. APPR.                                                                                                                                                                                                                     | DD       | <b>D3914</b>                           | SHEET 3 OF 5 |
| APPROVED                                                                                                                                                                                                                       | WM       | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                                       | DS       | <b>LONG BASKET LID ASSY (350)</b>      | NTS          |
| DATE                                                                                                                                                                                                                           | 16.11.21 | COPYRIGHT © 2010 BY DART AEROSPACE LTD |              |
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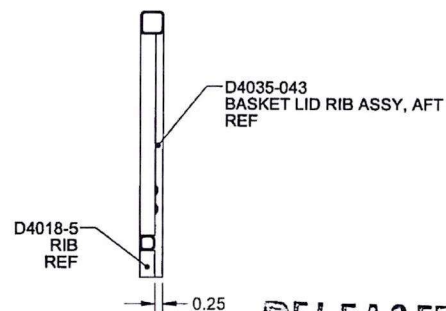
RELEASED  
2017-06-07

APPROVED

| ITEM | QTY<br>-101 | P/N       | DESCRIPTION                  |
|------|-------------|-----------|------------------------------|
|      | X           | D3914-101 | TUBULAR ASSY, LONG LID (350) |
| 1    | 2           | D3914-1   | RIB                          |
| 2    | 2           | D3914-7   | RIB                          |
| 3    | 9           | D4018-5   | RIB                          |
| 4    | 2           | D4035-043 | BASKET LID RIB ASSY, AFT     |



8 D3914-101 TUBULAR ASSY, LONG LID

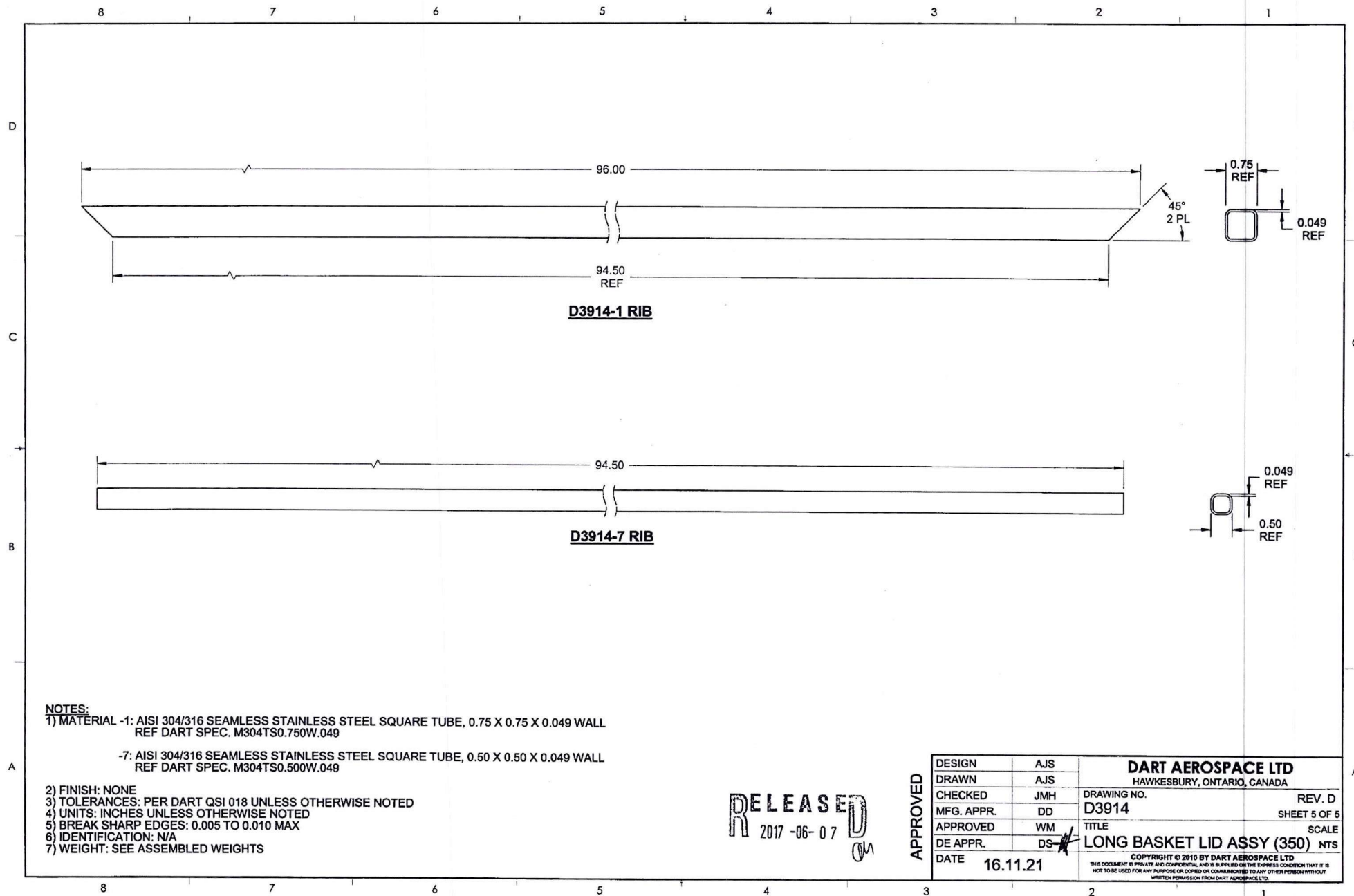


SECTION F-F  
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 14.10 lbs
  - 8) TOLERANCE FOR XX.XX DIMENSIONS 0.06 FOR D3914-101
  - 9) WELD PER DART QSI 004

RELEASED  
2017-06-07  
APPROVED

|            |          |                                                                                                                                                                                                                                                                         |              |
|------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                |              |
| DRAWN      | AJS      |                                                                                                                                                                                                                                                                         |              |
| CHECKED    | JMH      | DRAWING NO.                                                                                                                                                                                                                                                             | REV. D       |
| MFG. APPR. | DD       | <b>D3914</b>                                                                                                                                                                                                                                                            | SHEET 4 OF 5 |
| APPROVED   | WM       | TITLE                                                                                                                                                                                                                                                                   | SCALE        |
| DE APPR.   | DS       | <b>LONG BASKET LID ASSY (350)</b>                                                                                                                                                                                                                                       | NTS          |
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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



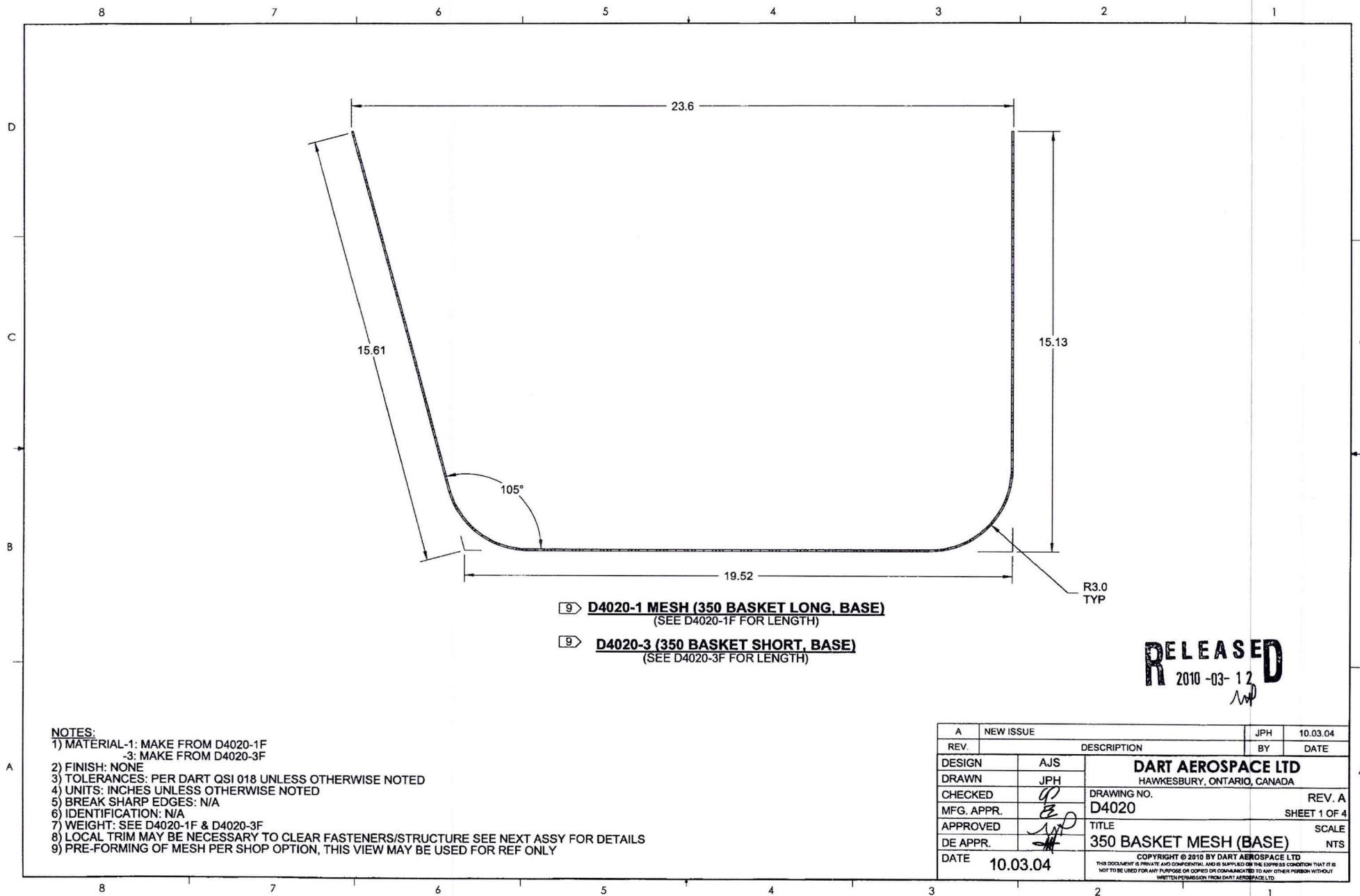
## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

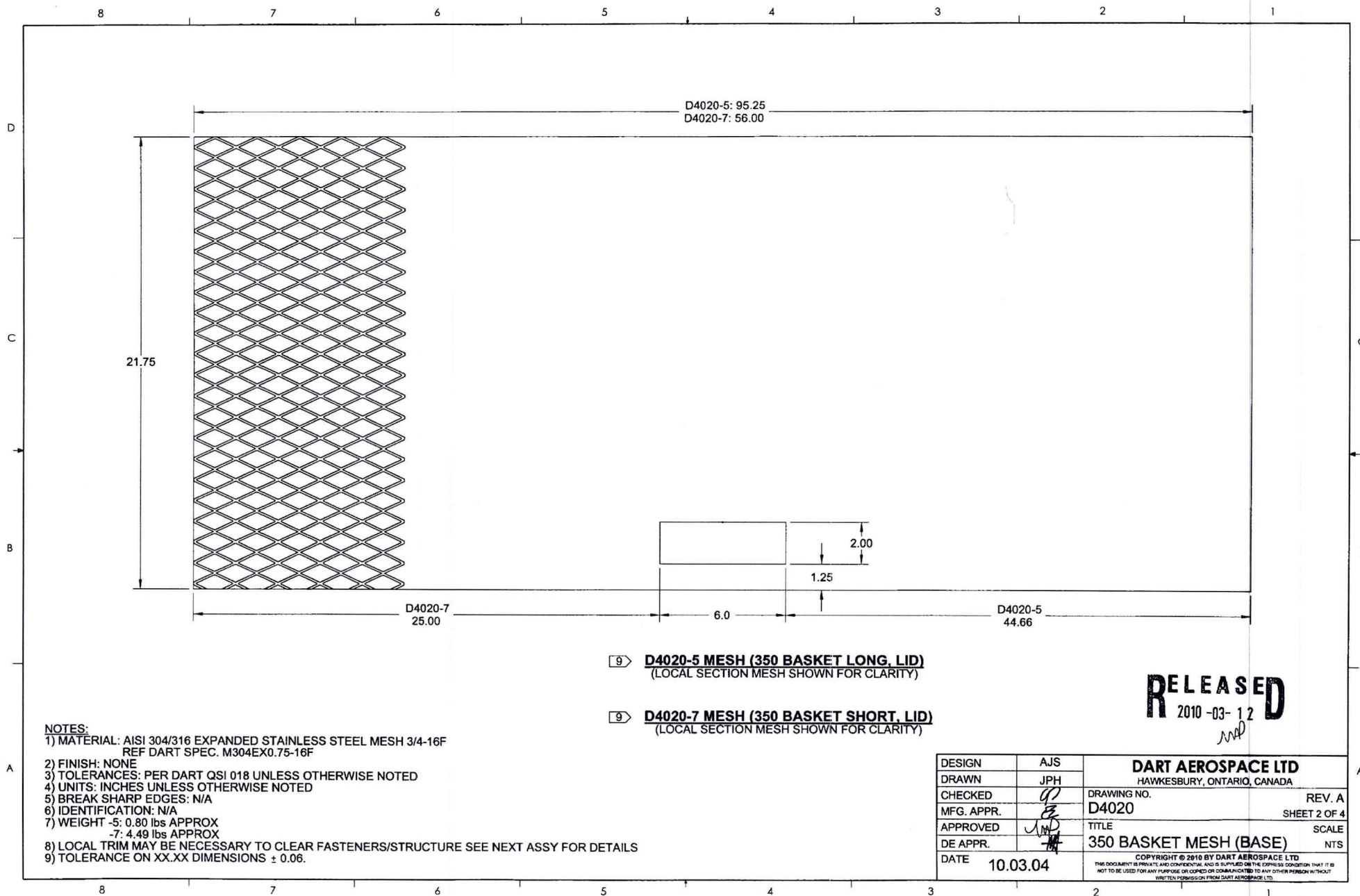
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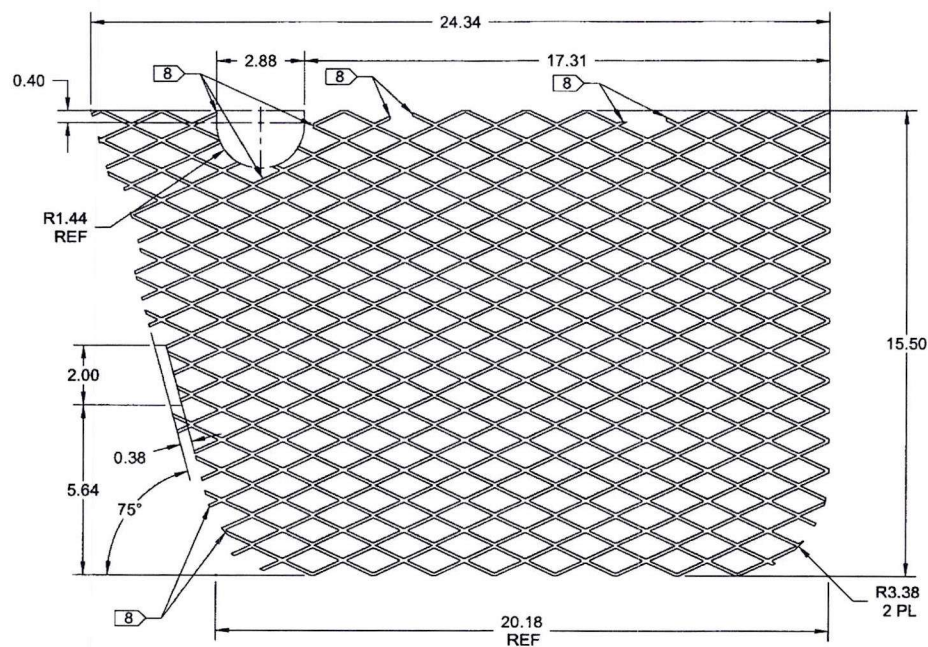
Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |









9) **D4020-11 END MESH, BASKET**

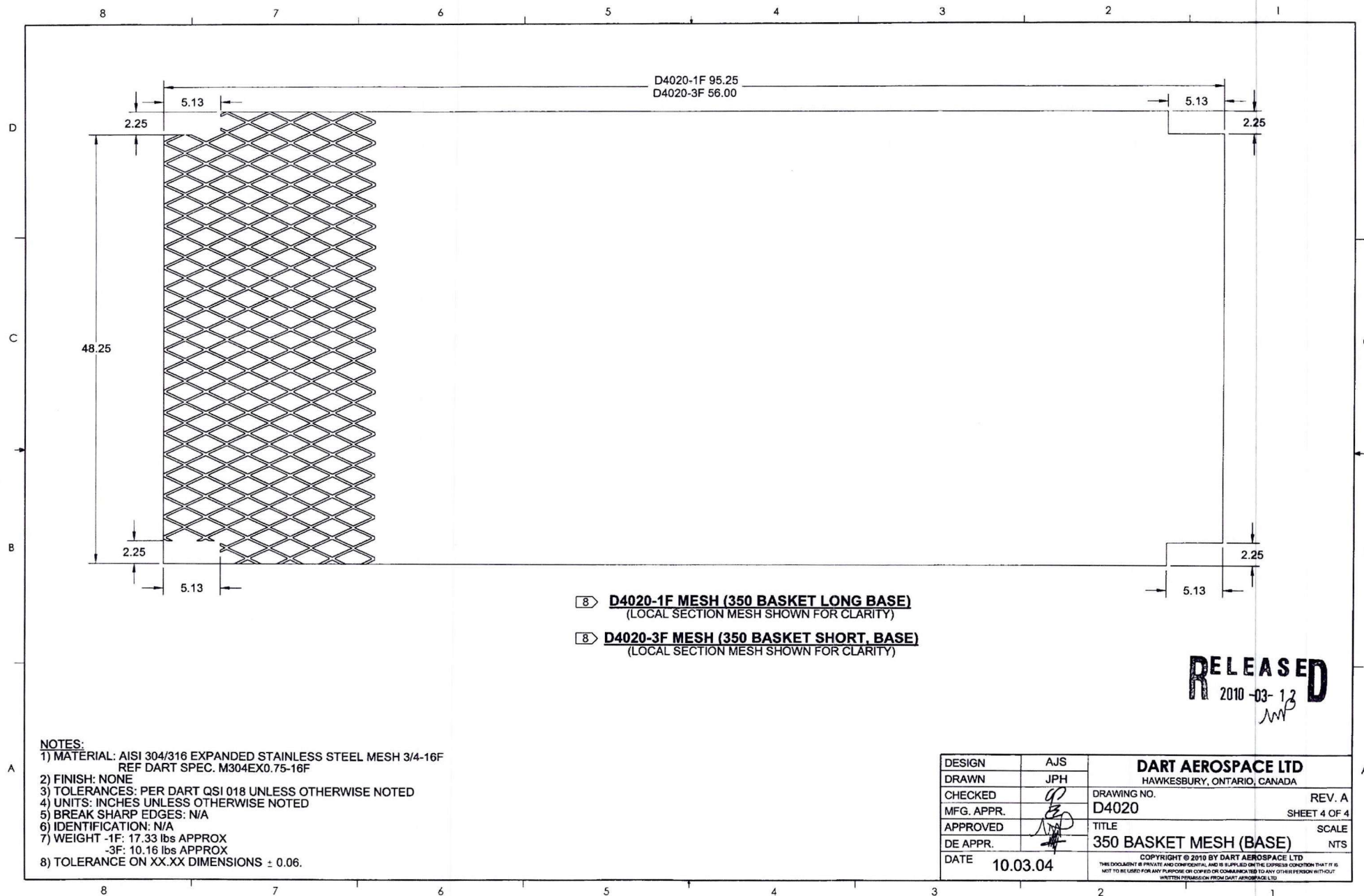
**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12

|            |                    |                                                                                                                                                                                                                                                                                                  |              |
|------------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                        |              |
| DRAWN      | JPH                | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                      |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                                      | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | <b>D4020</b>                                                                                                                                                                                                                                                                                     | SHEET 3 OF 4 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                            | SCALE        |
| DE APPR.   | <i>[Signature]</i> | <b>350 BASKET MESH (BASE)</b>                                                                                                                                                                                                                                                                    | NTS          |
| DATE       | 10.03.04           | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |





- 8) **D4020-1F MESH (350 BASKET LONG BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- 8) **D4020-3F MESH (350 BASKET SHORT, BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**RELEASED**  
2010-03-13  
AWB

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1F: 17.33 lbs APPROX  
-3F: 10.16 lbs APPROX
- 8) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

|            |                    |                                                                                                                                                                                                                                                                               |              |
|------------|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                      |              |
| DRAWN      | JPH                |                                                                                                                                                                                                                                                                               |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.<br><b>D4020</b>                                                                                                                                                                                                                                                   | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | TITLE<br><b>350 BASKET MESH (BASE)</b>                                                                                                                                                                                                                                        | SHEET 4 OF 4 |
| APPROVED   | <i>[Signature]</i> | SCALE                                                                                                                                                                                                                                                                         | NTS          |
| DE APPR.   | <i>[Signature]</i> | DATE<br><b>10.03.04</b>                                                                                                                                                                                                                                                       |              |
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